

Grade: Photocopy Paper (PPC)

Physical Test	Unit	Tolerance	PPC_C			PPC_A			PPC_B		Tset Method	
			70g/m ²	75g/m ²	80g/m ²	70g/m ²	75g/m ²	80g/m ²	70g/m ²	80g/m ²		
Grammage	g/m ²	±3%	70	75	80	70	75	80	70	80	T 410	
Thickness	µm	±4%	96	102	108	98	104	110	100	112	T 411	
Brightness	%ISO	±2	98	98	98	104	104	104	98	98	ISO 2740	
Opacity	%	±2	92	93	94	92	93	94	92	94	T 425	
Moisture	%	±1	5	5	5	5	5	5	5	5	T 412	
Smoothness (BEKK)	sec./10cc	minimum	20	20	20	20	20	20	20	20	ISO 5627	
Stiffness	MD	mN.m	minimum	0.30	0.35	0.40	0.33	0.40	0.45	0.35	0.50	T 535
Tensile	MD	kgf / 15mm	minimum	3.6	3.9	4.2	6.0	6.5	7.0	3.9	4.6	T 494
	CD		minimum	1.3	1.5	1.6	2.3	2.5	2.6	1.5	1.7	
Wax Picking	A	±2	16	16	16	16	16	16	16	16	T 459	
Water Absorption (Cobb60)	g/m ²	±10	30	30	30	25	25	25	25	25	ISO 535	